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2-1 TRANSMISSION CASE

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-881173B	Case, trans mission	1		
2	38-C90824	Bolt, eye	2		
3	38-R61848	Bleather, air	1		
4	38-R62033	Gauge, oil level	1		
5	38-C06931	O-ring	1		
6	38-X52442	Guide, oil level gauge	1		
7	38-X61334	Elbow	1		
8	38-C93824	Plug, drain	1		
9	38-C94624	Washer, sealing	1		

2-2-2

2-2 POWER DISTRIBUTION GEAR &
CLUTCH(1st SPEED)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-K60019	Bolt	3		
2	38-K61074	Spring, cup	3		
3	38-R61902	Plate, lock	1		
4	38-X63247	O-ring	1		
5	38-887581A	Coupling	1		
6	38-C03802	Seal, oil	1		
7	38-881775A	Retainer, seal	1		
8	38-888591A	Packing	1		
9	38-C76312	Bearing	1		
10	38-C06059	O-ring	2		
11	38-880283A	Shaft(A) Assy, main	1		
12	38-R62303	Ring, seal	3		
13	38-888517A	Adapter	1		
14	38-C29316	Bolt	2		
15	38-C53212	Pin, spring	2		
16	38-C76212	Bearing	1		
17	38-C95202	Ring, snap	1		
18	38-888582A	Packing	1		
19	38-880175A	Flange Assy, gear pump	1		
20	38-C99516	Washer, spring	12		
21	38-C12630	Bolt	12		
22	38-C06912	O-ring	5		
23	38-884649A	Gear A, Counter	1		
24	38-R62335	Spacer	1		
25	38-880866A	Clutch(A) Assy	1		
26	38-880868A	Drum(A) Assy, clutch	1		
27	38-C07082	Ring, piston	1		
28	38-C07205	Ring, piston	1		
29	38-X68135	Piston(A) Assy, clutch	1		
30	38-883617A	Retainer, spring	1		

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2-3-2

2-3 POWER DISTRIBUTION GEAR & CLUTCH(2nd & 3rd SPEED)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-C12630	Bolt	6		
2	38-C06912	O-ring	4		
3	38-C99516	Washer, spring	6		
4	38-C76313	Bearing	1		
5	38-C06059	O-ring	3		
6	38-880284A	Shaft(B) Assy, main	1		
7	38-R62303	Ring, seal	4		
8	38-888588A	Adapter	1		
9	38-C29316	Bolt	2		
10	38-C53212	Pin, spring	2		
11	38-C72112	Bearing	1		
13	38-888511A	Packing	1		
14	38-880117A	Flange Assy, oil pump	1		
15	38-884653A	Gear B, counter	1		
16	38-C95202	Ring, snap	1		
17	38-C76014	Bearing	2		
18	38-884288A	Gear(3rd), clutch	1		
19	38-880867A	Clutch(B) Assy	1		
20	38-C95182	Ring, snap	2		
21	38-883618A	Retainer, spring	2		
22	38-X68096	Spring	24		
23	38-K60938	Ring, snap	2		
24	38-883312B	Plate, pressure	2		
25	38-883016A	Plate, drive	9		
26	38-883112A	Plate, driven	9		
27	38-X68386	Piston, clutch	2		
28	38-C07205	Ring, piston	2		
29	38-C07082	Ring, piston	2		
30	38-880849A	Drum(B) Assy, clutch	1		
31	38-C76512	Bearing	2		

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2-4-2

2-4 POWER DISTRIBUTION GEAR
(OUTPUT SHAFT)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-C90165	Nut, ring	1		
2	38-C90365	Washer, lock	1		
3	38-C12745	Bolt	11		
4	38-C99517	Washer, spring	11		
5	38-881543A	Flange, pump	1		
6	38-888504A	Packing	1		
7	38-C76313	Bearing	1		
8	38-R61050	Spacer	1		
9	38-K61690	Ring, snap	1		
10	38-884750A	Gear, pump input	1		
11	38-C76311	Bearing	1		
12	38-882473A	Shaft, output	1		
13	38-C76313	Bearing	1		
14	38-888592A	Packing	1		
15	38-881776A	Retainer, seal	1		
16	38-C99516	Washer, spring	6		
17	38-C12630	Bolt	6		
18	38-C03802	Seal, oil	1		
19	38-887582C	Coupling	1		
20	38-C12640	Bolt	2		
21	38-C99116	Nut	2		
22	38-888458A	Disk, brake	1		
23	38-K61645	Plate, lock	1		
24	38-K61074	Spring, cup	3		
25	38-K60019	Bolt	3		
26	38-C95170	Ring, snap	2		
27	38-884748A	Gear A, output	1		
28	38-R62340	Spacer	1		
29	38-884749A	Gear B, output	1		
30	38-R62475	Spacer	1		

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2-5 TRAVELING SPEED TRANSMISSION
GEAR & CLUTCH(3rd & 4th SPEED)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-C12745	Bolt	6		
2	38-C99517	Washer, spring	6		
3	38-881529A	Flange, motor	1		
4	38-888492A	Packing	1		
5	38-C12630	Bolt	4		
6	38-C12660	Bolt	1		
7	38-C76313	Bearing	1		
8	38-C06059	O-ring	3		
9	38-880281A	Shaft(A) Assy, main	1		
10	38-C09045	Ring, seal	3		
11	38-R62381	Spacer	1		
12	38-C76310	Bearing	1		
13	38-C99516	Washer, spring	5		
14	38-884622A	Gear(A), counter	1		
15	38-R62454	Spacer	1		
16	38-C95202	Ring, snap	2		
17	38-C76014	Bearing	2		
18	38-884281A	Gear(3rd), clutch	1		
19	38-880863A	Clutch(A) Assy	1		
20	38-C95182	Ring, snap	2		
21	38-883617A	Retainer, spring	2		
22	38-883510A	Spring	40		
23	38-K60938	Ring, snap	2		
24	38-883312B	Plate, puressure	2		
25	38-883112A	Plate, driven	2		
26	38-883016A	Plate, drive	2		
27	38-X68135	Piston(A) Assy, clutch	2		
28	38-C07205	Ring, piston	2		
29	38-C07082	Ring, piston	2		
30	38-880865A	Drum(A) Assy, clutch	1		

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**2-6 TRAVELING SPEED TRANSMISSION
GEAR & CLUTCH(1st & 2nd SPEED)**

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-C12630	Bolt	6		
2	38-C99516	Washer, spring	6		
3	38-881413A	Cover	1		
4	38-888579A	Packing	1		
5	38-C07205	Ring, piston	2		
6	38-C07082	Ring, piston	2		
7	38-880838A	Drum(B) Assy, clutch	1		
8	38-C76313	Bearing	1		
9	38-C06059	O-ring	3		
10	38-880282A	Shaft(B) Assy, main	1		
11	38-C09045	Ring, seal	3		
12	38-R62381	Spacer	1		
13	38-C76310	Bearing	1		
14	38-884284A	Gear(2nd), clutch	1		
15	38-884652A	Gear B, counter	1		
16	38-R62832	Spacer	1		
17	38-C76212	Bearing	2		
18	38-R62323	Bearing	2		
19	38-C95202	Ring, snap	1		
20	38-884283A	Gear(1st), clutch	1		
21	38-880864A	Clutch(B) Assy	1		
22	38-C95182	Ring, snap	2		
23	38-883618A	Retainer, spring	2		
24	38-883510A	Spring	24		
25	38-K60938	Ring, snap	2		
26	38-883312B	Plate, pressure	2		
27	38-883112A	Plate, driven	4		
28	38-883016A	Plate, drive	4		
29	38-X68386	Piston(B) Assy, clutch	2		

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**2-7 TRAVELING SPEED TRANSMISSION
GEAR(INTERMEDIATE SHAFT)**

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-C12630	Bolt	12		
2	38-C99516	Washer, spring	12		
3	38-881412A	Cover	1		
4	38-888578A	Packing	1		
5	38-C76312	Bearing	1		
6	38-C95160	Ring, snap	2		
7	38-882252A	Shaft, counter	1		
8	38-C70312	Bearing	1		
10	38-888505A	Packing	1		
11	38-881414A	Cover, bearing	1		
12	38-884654A	Gear C, counter	1		
13	38-884625A	Gear D, counter	1		
14	38-R62478	Spacer	3		
15	38-884597B	Gear E, counter	1		

2-8 TRAVELING SPEED TRANSMISSION
GEAR(OUTPUT SHAFT)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-K60019	Bolt	6		
2	38-K61074	Spring, cup	6		
3	38-K61645	Plate, lock	2		
4	38-R60949	O-ring	2		
5	38-887580A	Coupling(rear)	1		
6	38-R62344	Seal, dust	1		
7	38-C02902	Seal, oil	1		
8	38-855230A	Gear, speedometer drive	1		
9	38-C12635	Bolt	5		
10	38-C99516	Washer, spring	14		
11	38-C12670	Bolt	1		
12	38-881756A	Retainer(rear), seal	1		
13	38-888469B	Packing	1		
14	38-C76314	Bearing	2		
15	38-882474A	Shaft, output	1		
16	38-C12630	Bolt	8		
17	38-887579A	Coupling(front)	1		
18	38-888453A	Disk, brake	1		
19	38-887007C	Cover, gear	1		
20	38-C99515	Washer, spring	4		
21	38-C12520	Bolt	3		
22	38-R62479	Spacer	1		
23	38-884751A	Gear, output	1		
24	38-R62333	Spacer	1		
25	38-855330A	Gear, speedometer driven	1		
26	38-X60468	O-ring	1		
27	38-C06038	O-ring	1		
28	38-X60640	Case, speedometer gear	1		
29	38-K60072	Bolt	1		
30	38-C12522	Bolt	1		

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2-9 REAR COVER CONCERNED

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-881333C	Cover, rear	1		
2	38-C12635	Bolt	37		
3	38-C99516	Washer, spring	48		
4	38-888509A	Packing	1		
5	38-C54625	Pin	2		
6	38-888589B	Plate, backup	1		
8	38-C12530S	Bolt	60		
9	38-880176A	Case Assy, servo	1		
10	38-888580A	Packing	1		
11	38-C12630	Bolt	4		
12	38-C12630	Bolt	1		
13	38-R62632	Filter, coin	2		
14	38-CP0090B	O-ring	2		
17	38-890283A	Valve Assy	2		002~039
17	38-890283B	Valve Assy	2		040~
18	38-C29245	Bolt	8		
20	38-C06912	O-ring	5		
21	38-894188B	Packing	1		
22	38-890114A	Valve Assy	1		
25	38-C99514	Washer, spring	9		
26	38-C13470	Bolt	9		
28	38-K60912	Plug	8		
29	38-K61192	Nipple	1		
30	38-K61522	Tee union	1		
31	38-688364A	Switch, oil pressure	1		
32	38-X60923	Elbow	2		
34	38-K61652	Adapter	2		
35	38-890283A	Valve Assy	1		002~039
35	38-890283B	Valve Assy	1		040~
36	38-890284A	Valve Assy	1		

2

2-10 TRANSMISSION HYDRAULIC
PIPING(1)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1	38-810703A	Pump Assy, oil	1		
2	38-R61869	O-ring	1		
3	38-K60998	Elbow(45°)	1		
5	38-K61650	Hose	1		
7	38-810803A	Adapter Assy	1		
8	38-C29530	Bolt	2		
9	38-C99515	Washer, spring	6		
10	38-X61334	Elbow	1		
11	38-K60730	Nipple	2		
12	38-K61555	Clamp, hose	2		
13	38-R62324	Hose	1		
14	38-X52312	Body, oil screen	1		
15	38-X52313	Strainer Assy	1		
16	38-C12530	Bolt	4		
19	38-K61902	Hose	1		
20	38-K61651	Elbow	2		
21	38-888506A	Bracket	1		
22	38-C99516	Washer, spring	2		
23	38-C12625	Bolt	2		
24	38-C12525	Bolt	4		
25	38-R62325	Filter Assy	1		
27	38-X51455	Packing	1		
28	38-R62388	Cartridge Assy, filter	1		
29	38-R62389	Cover, head	1		
30	38-C99515	Washer, spring	4		

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2-11 TRANSMISSION HYDRAULIC
PIPING(2)

Serial No.

002~

Illust No.	Part No.	Part Name	QTY	CONV	Remarks
1~(17)	210-0301-100	Oil piping Assy, trans mission	1		
1	213-2360-001	Bracket (left)	1		
2	213-2350-001	Bracket (right)	1		
3	214-2110-001	Bolt	16		
4	213-2370-100	Block (front), piping	1		
(1)	38-Y88810X. . 1	Trans mission Assy	1		
(2)	H01051120910P	Hose	2		
(3)	H01051120930G	Hose	2		
(4)	H05051122300P	Hose	2		
(5)	WP520	Washer, plain	16		
(6)	HA1512	Adapter	2		
(7)	WS208	Washer, spring	6		
(8)	HA1012	Adapter	3		
(9)	HA1512	Adapter	2		
(10)	CC0234	Clamp	6		
(11)	H01051120680P	Hose	1		
(12)	HNL0711200	Tee union	2		
(13)	HNL0211200	Nipple	3		
(14)	19-ICV-06RC-45-00	Valve, check	1		
(15)	SNH140810	Nut	6		
(16)	SBH14100201	Bolt	2		
(17)	WS210	Washer, spring	2		

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